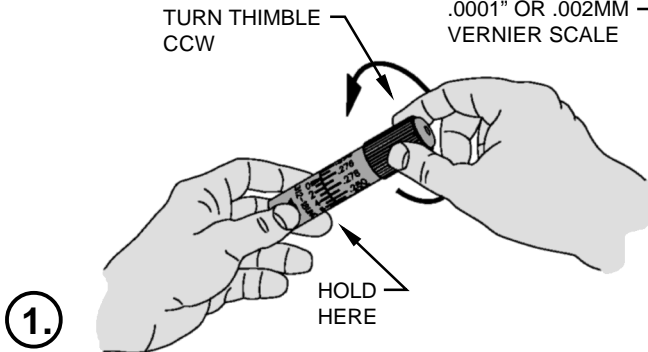
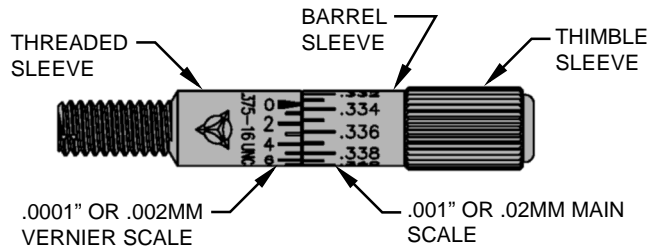




MULTI-BALL™

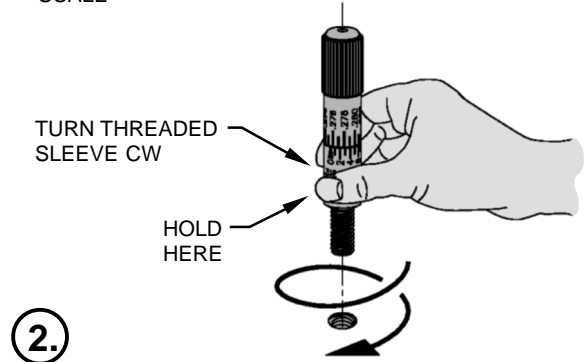
Internal Thread Micrometer

Installation and Removal Instructions



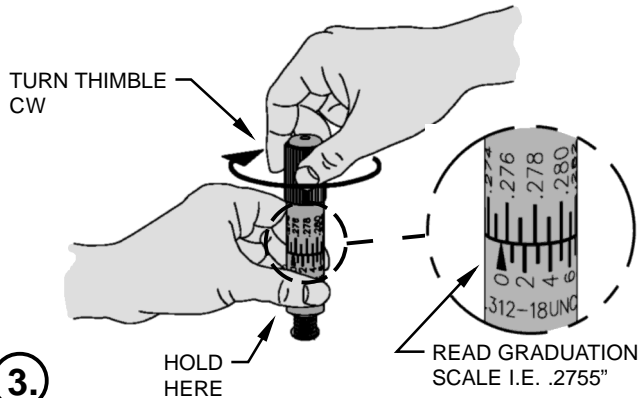
1.

RETRACT THE BALLS - Turn the thimble counterclockwise to the limit stop. Do not attempt to insert the micrometer into the part without first retracting the balls.



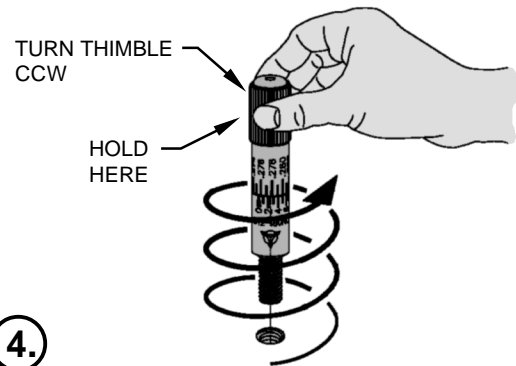
2.

INSERT INTO THE HOLE - Hold the micrometer on the threaded sleeve then "screw" the micrometer into the hole to the desired location.



3.

ENGAGE THE BALLS - Hold the threaded sleeve to prevent it from moving and then turn the thimble clockwise until it slips.



4.

REMOVE - Turn the thimble counterclockwise until the micrometer is completely removed from the hole.

ADDITIONAL INFORMATION

1. Use only in threads that are clean and dry.
2. Ball contact thread measurement is very sensitive and will indicate even the smallest of thread form variations.

MULTI-BALL™ IS AVAILABLE FROM:

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